

Figure 1

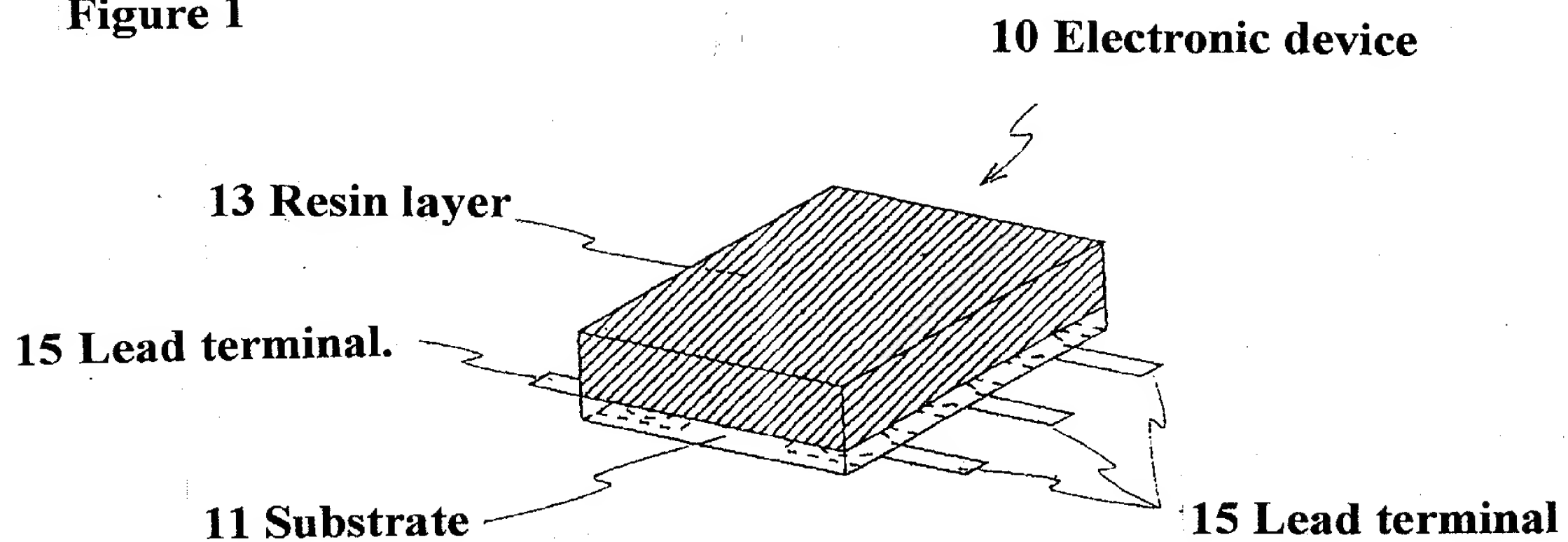


Figure 2

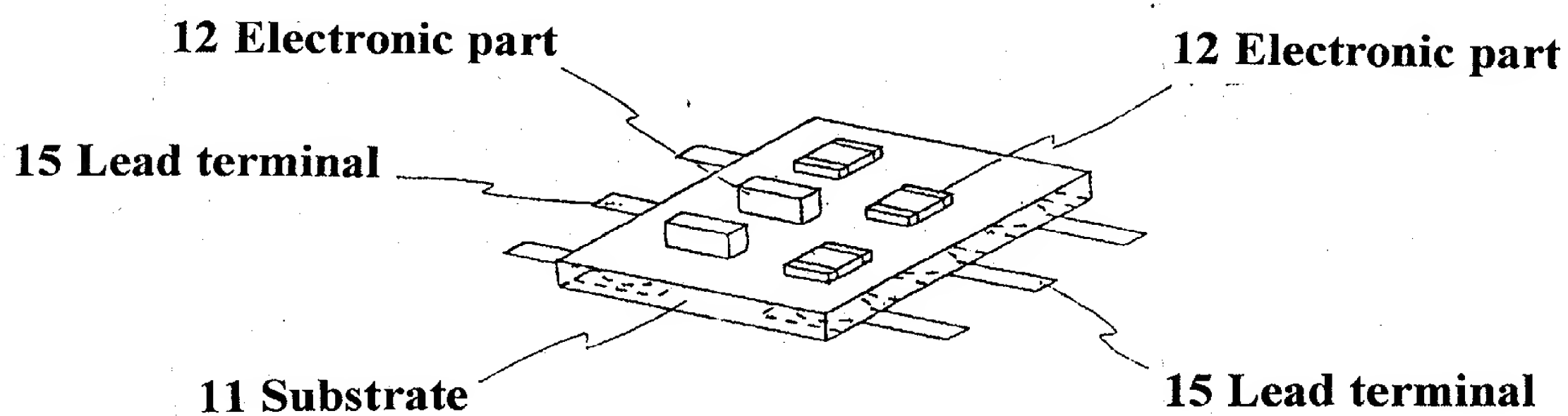


Figure 3

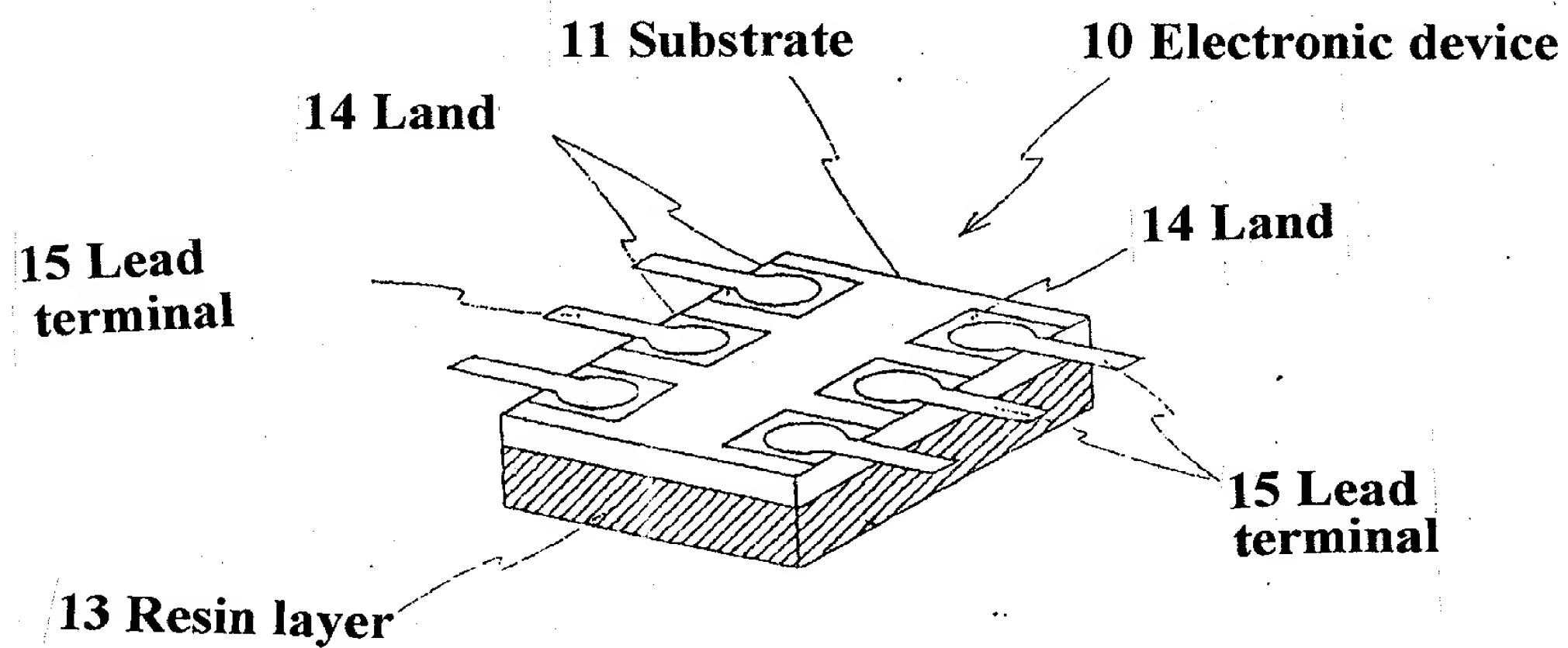
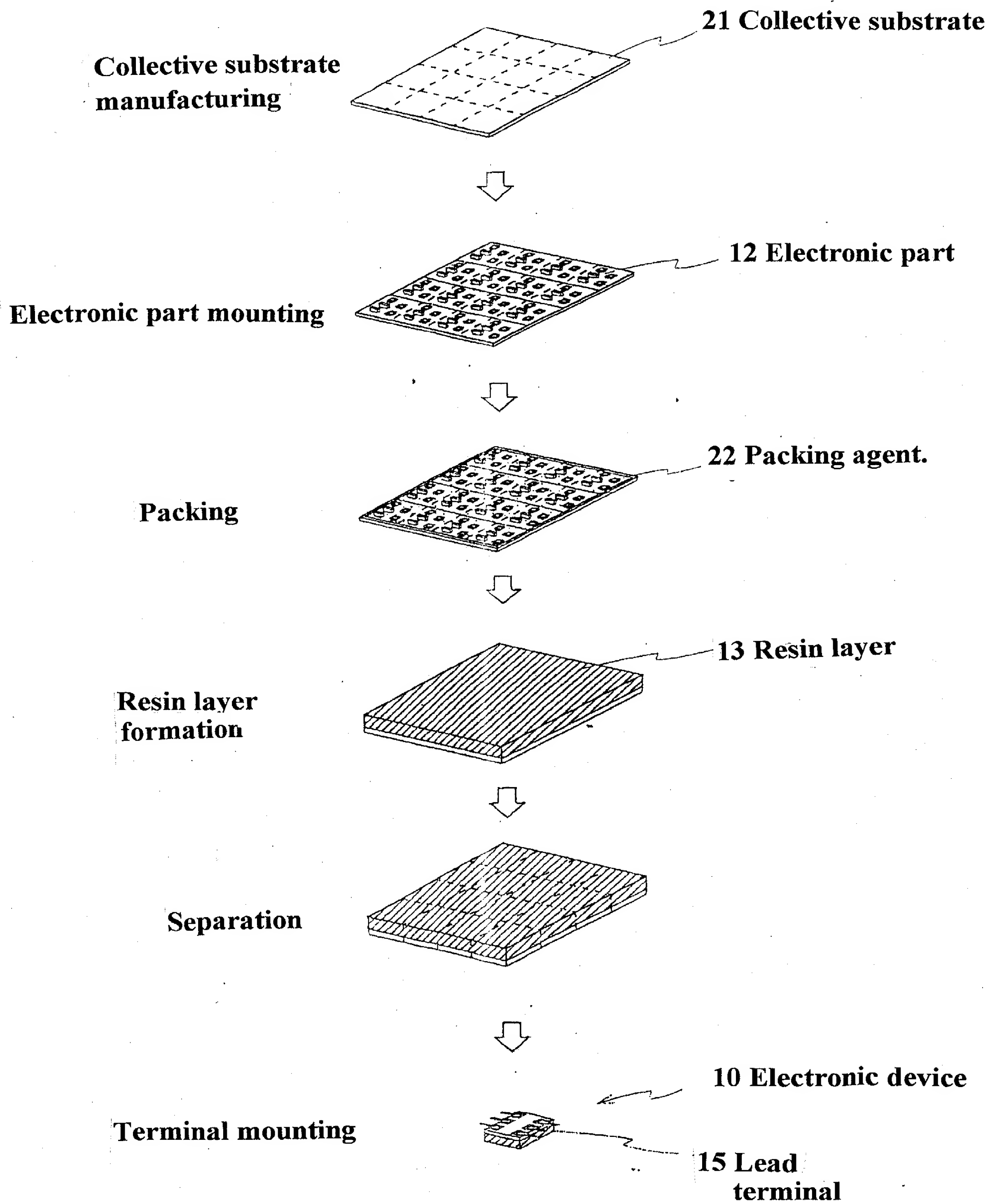


Figure 4

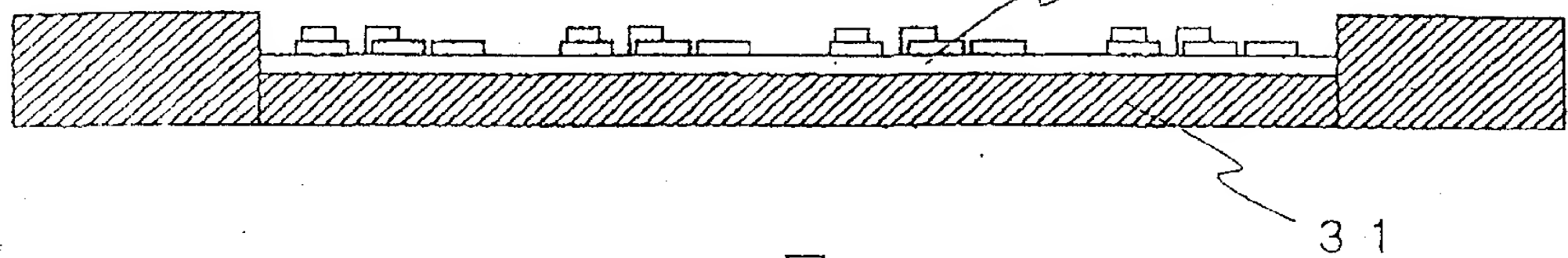


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Figure 5

Preparatory process

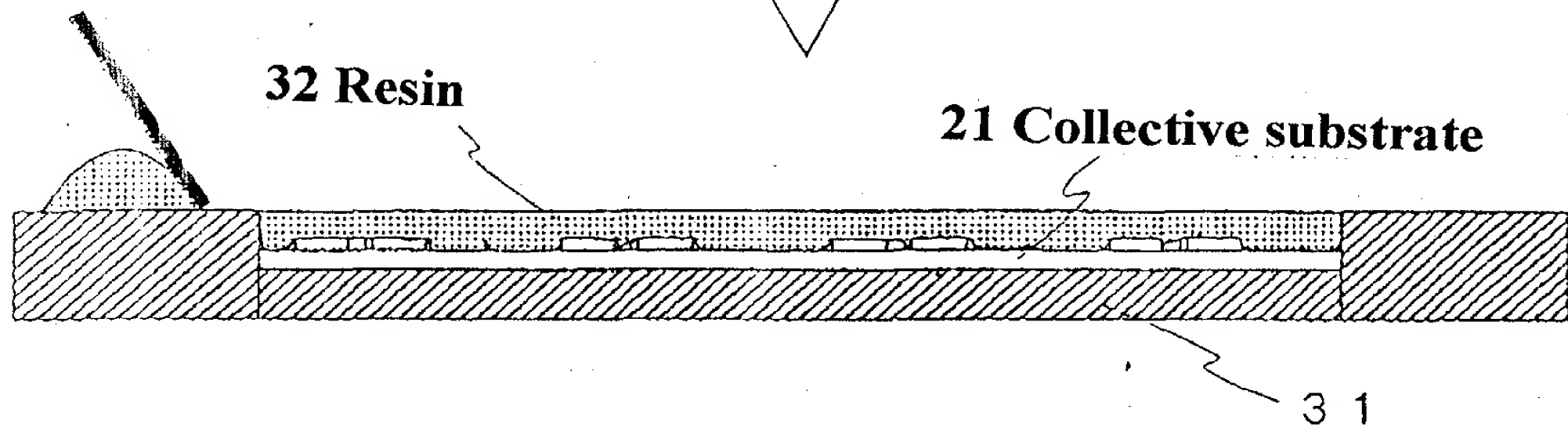
21 Collective substrate



First printing

32 Resin

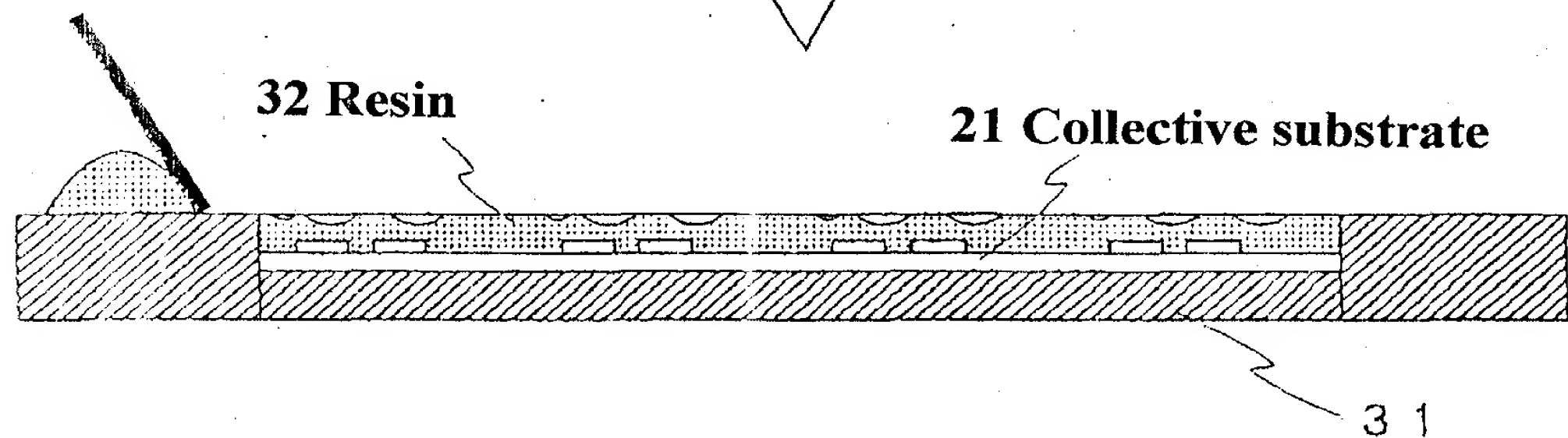
21 Collective substrate



Resin filling

32 Resin

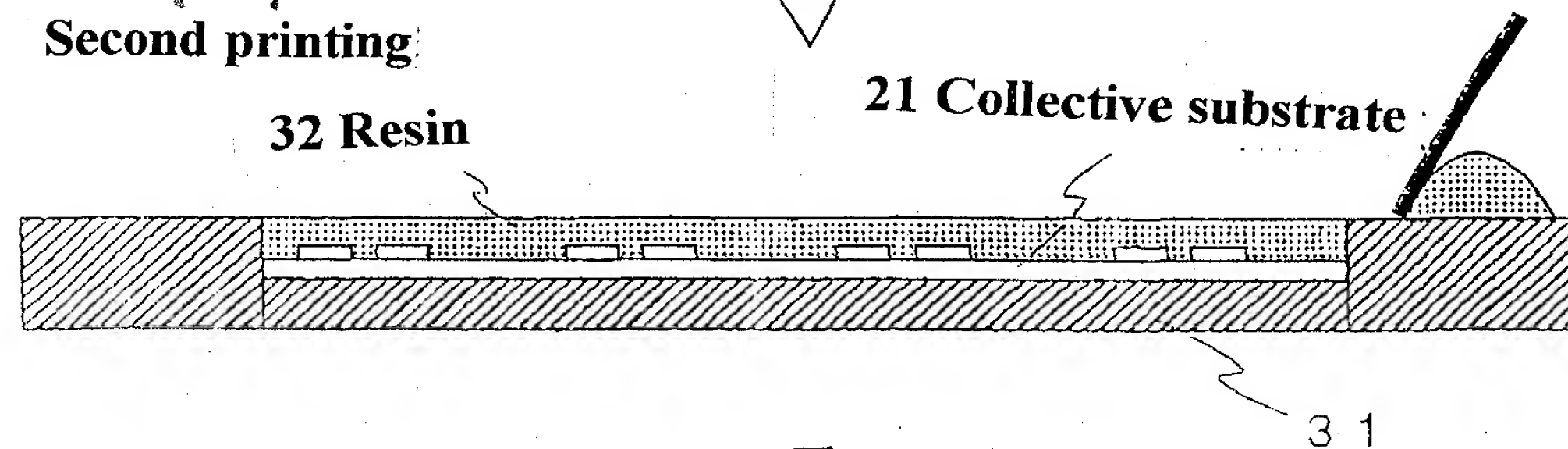
21 Collective substrate



Second printing

32 Resin

21 Collective substrate



Completion

32 Resin

21 Collective substrate

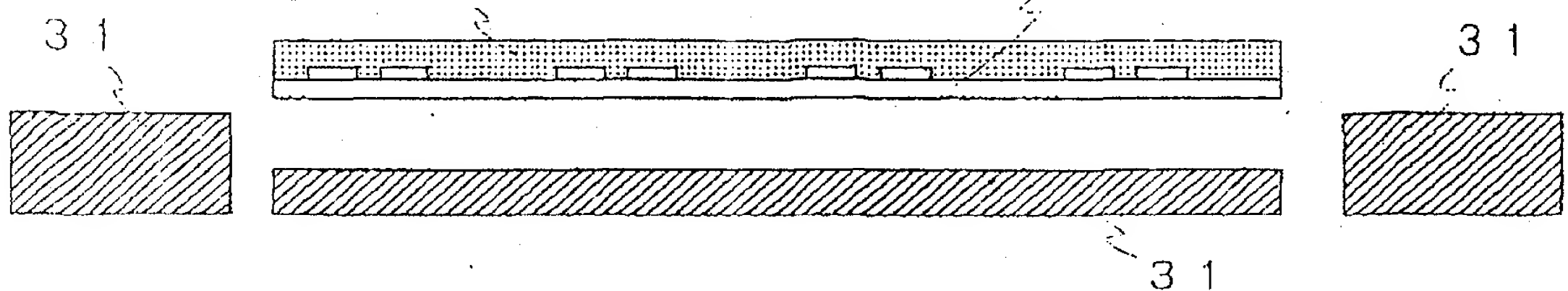


Figure 6

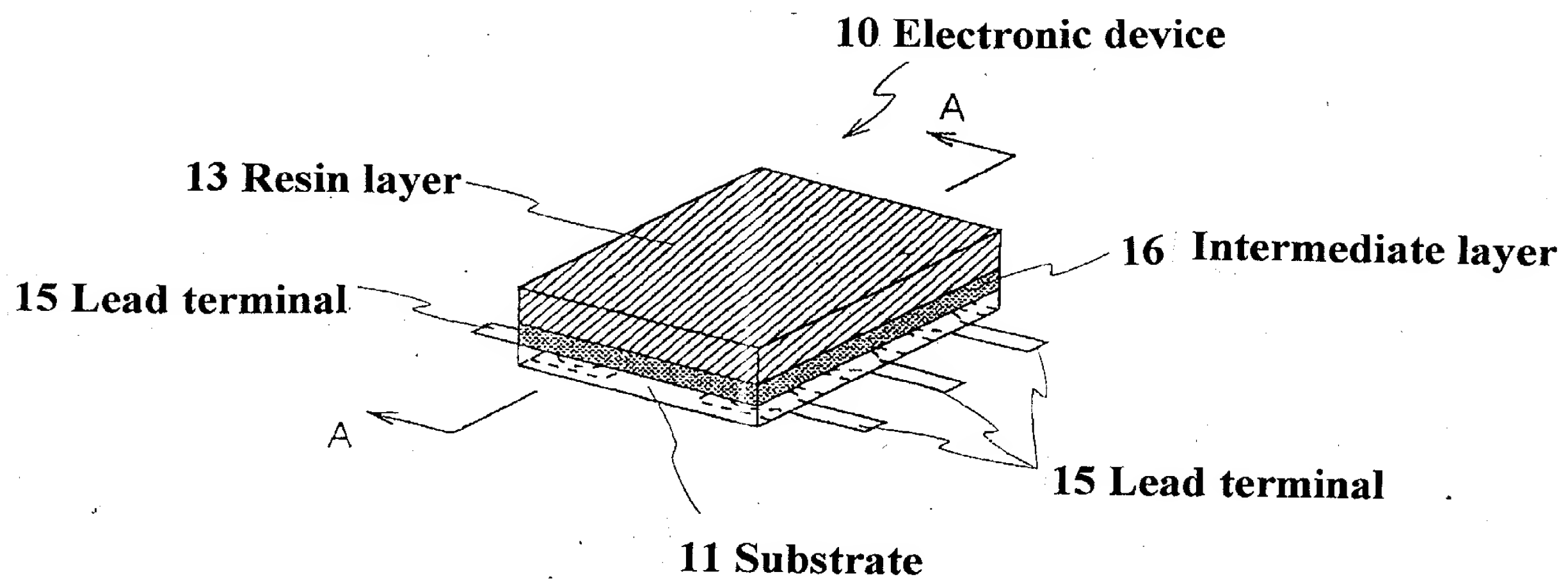


Figure 7

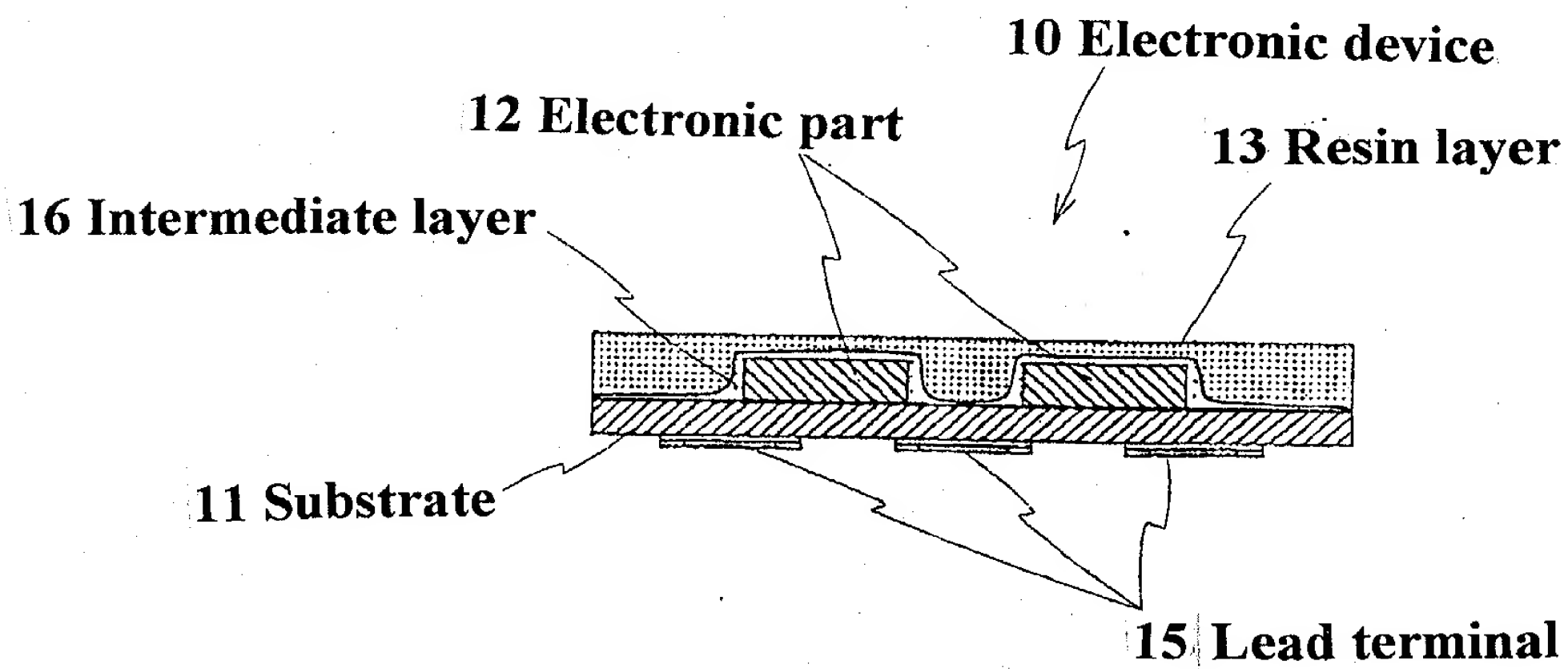


Figure 8

09514374-001300

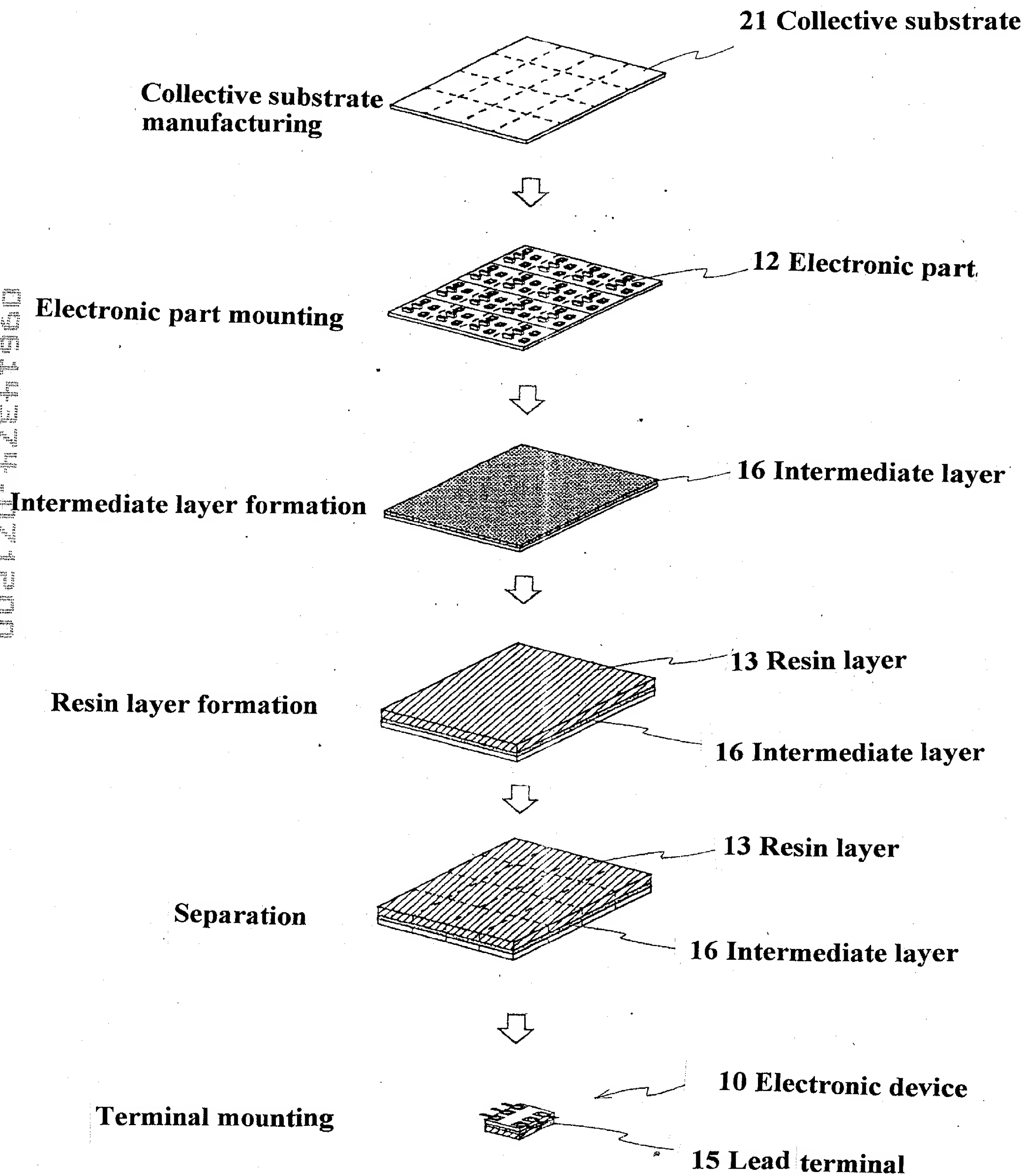
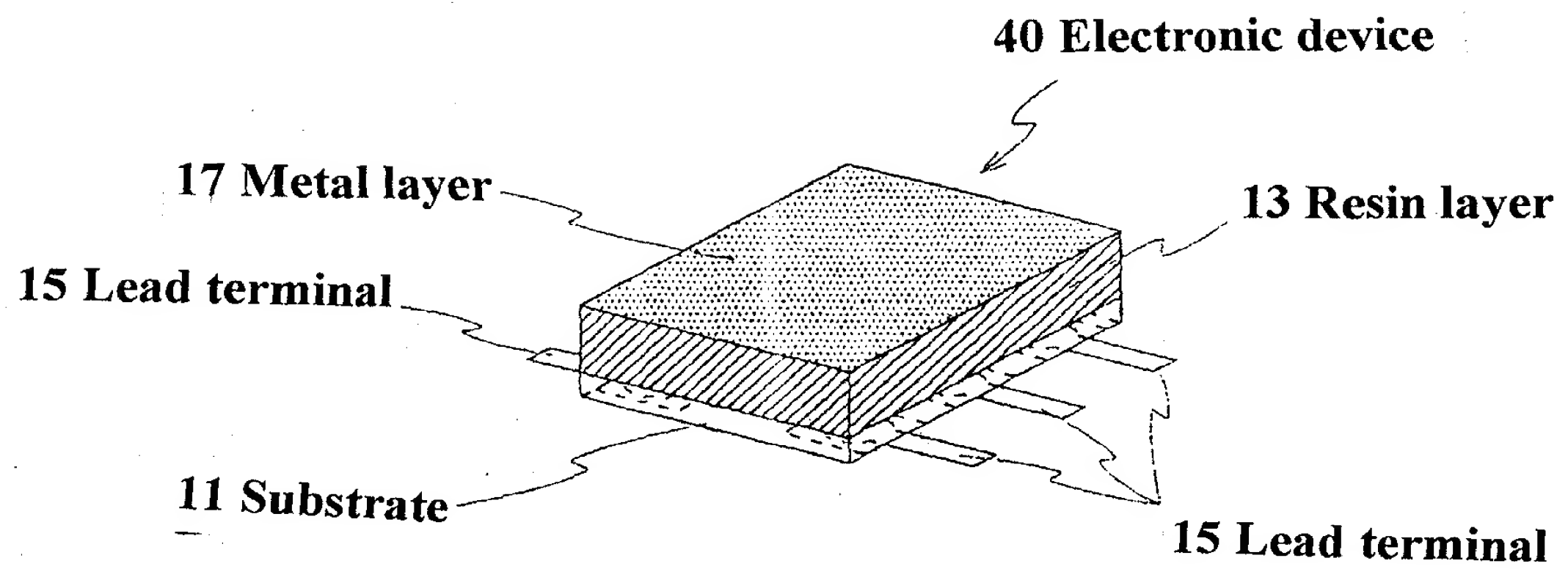


Figure 9



0644374-074200

Figure 10

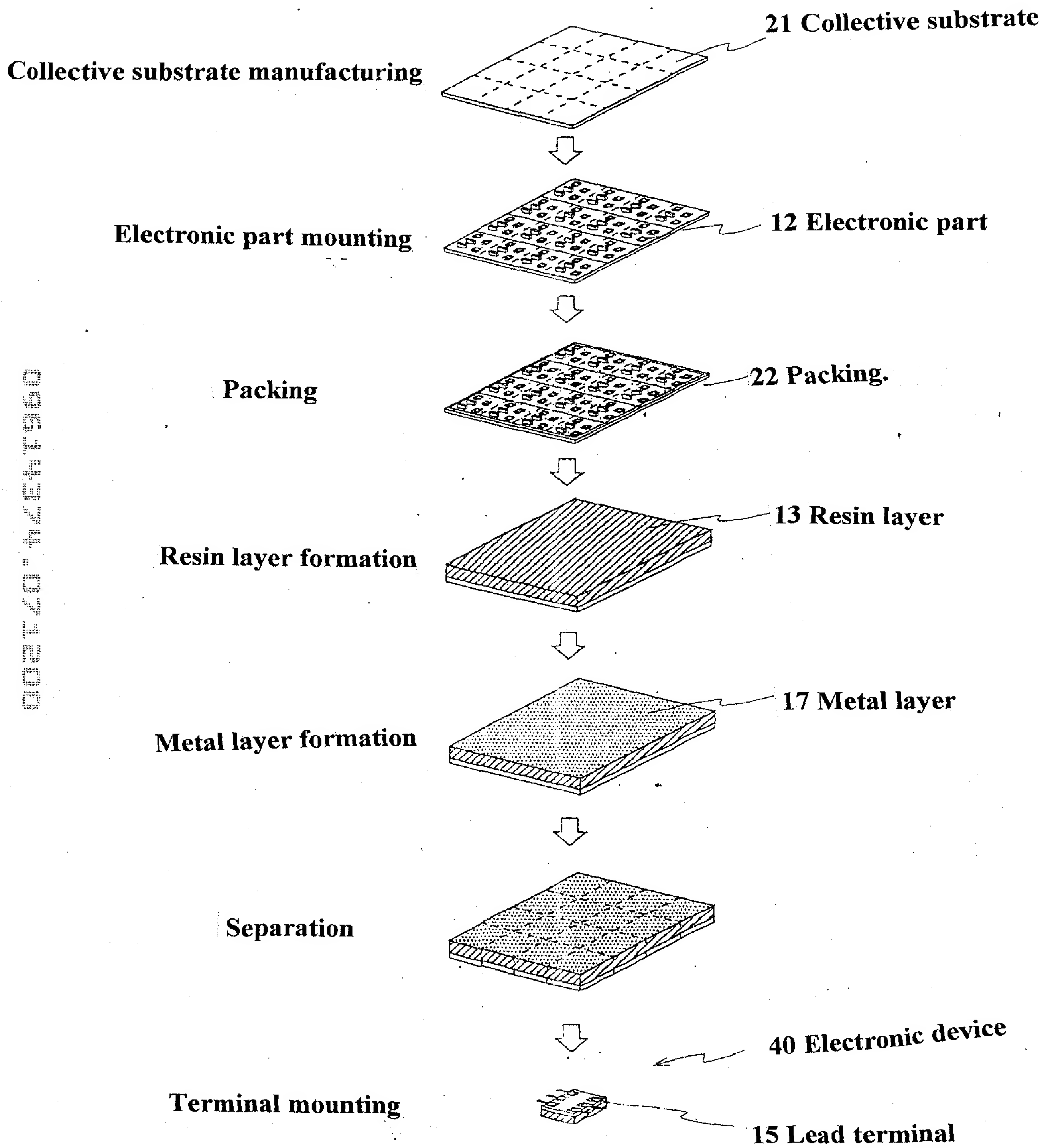


Figure 11

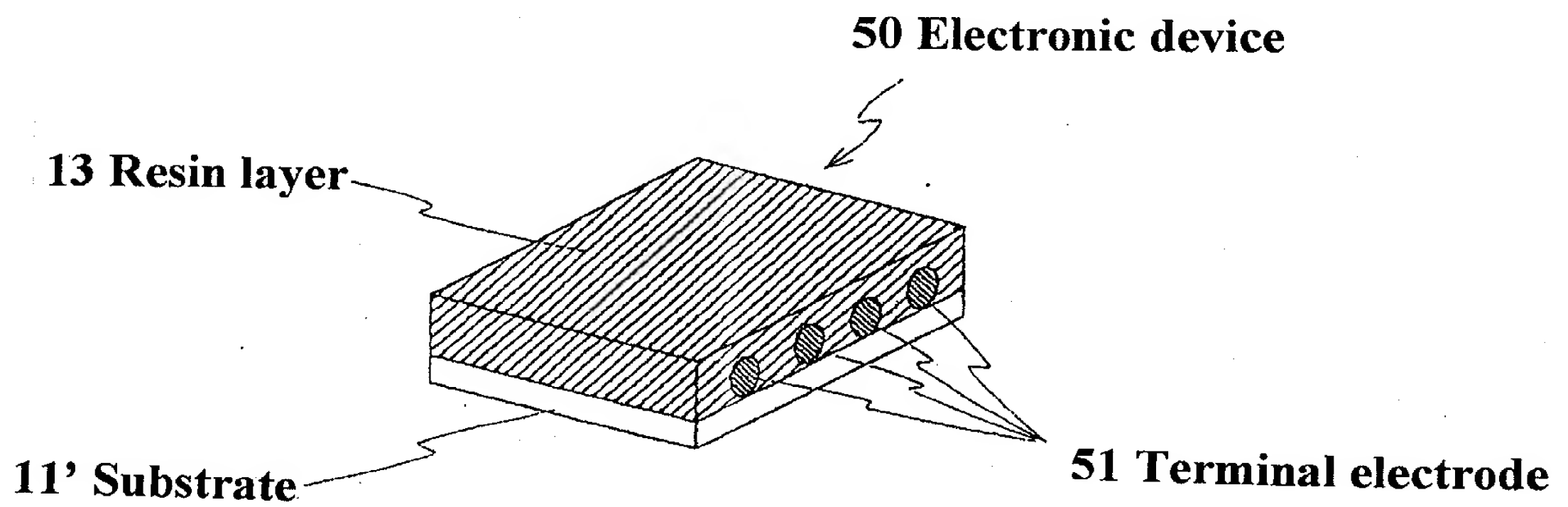
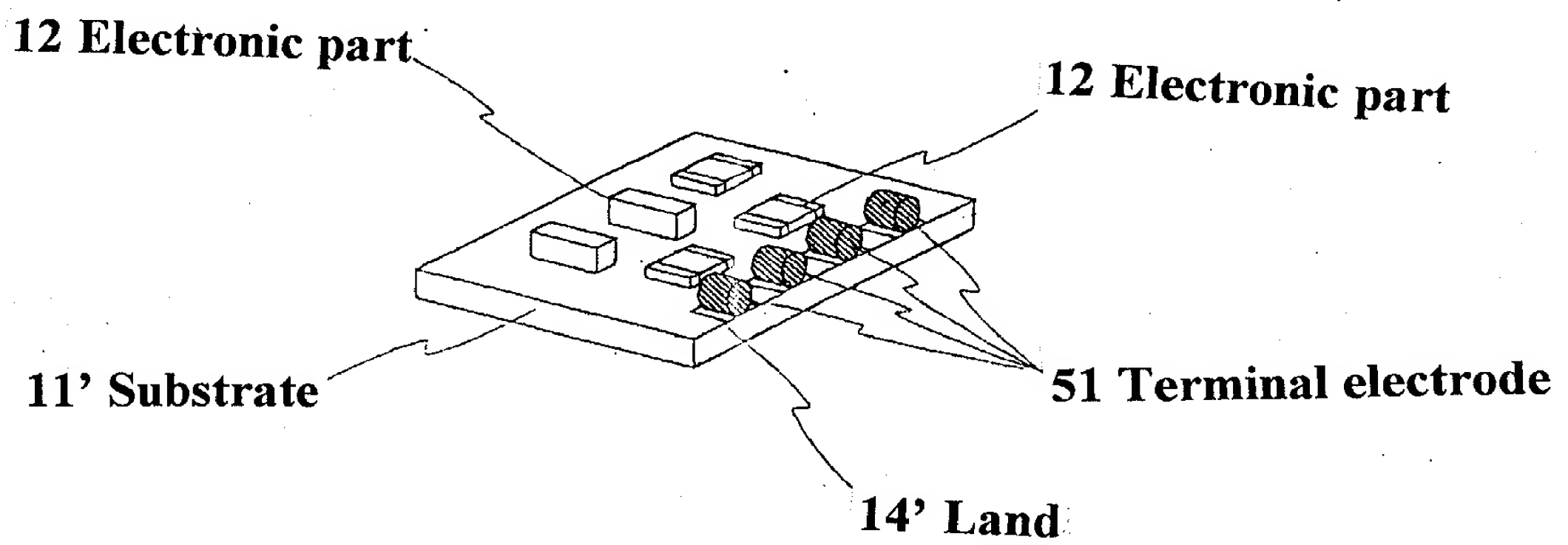


Figure 12



09614374-071200

Key to Figure 13

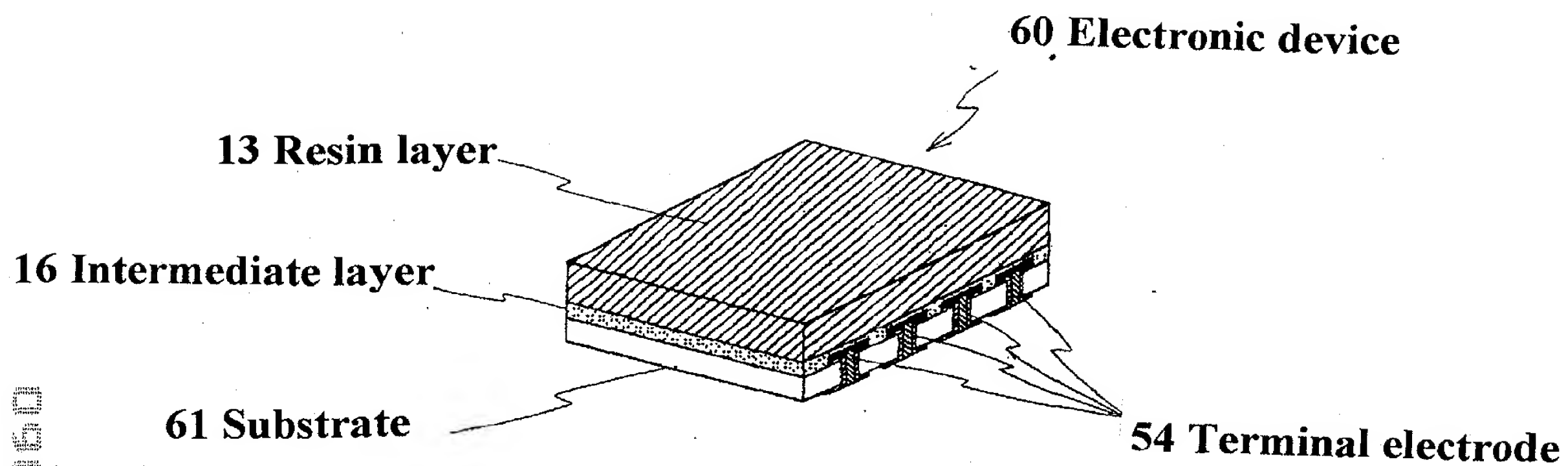


Figure 14

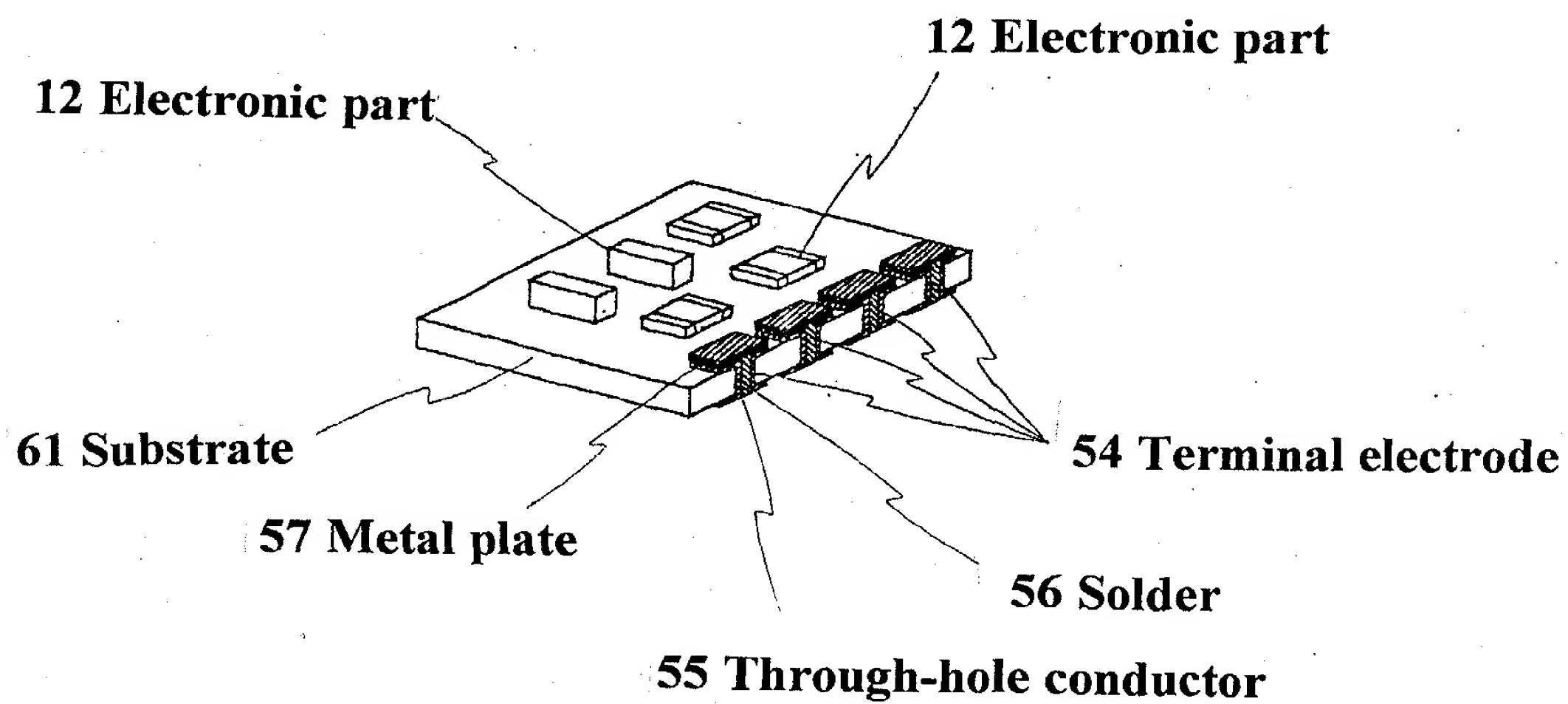


Figure 15

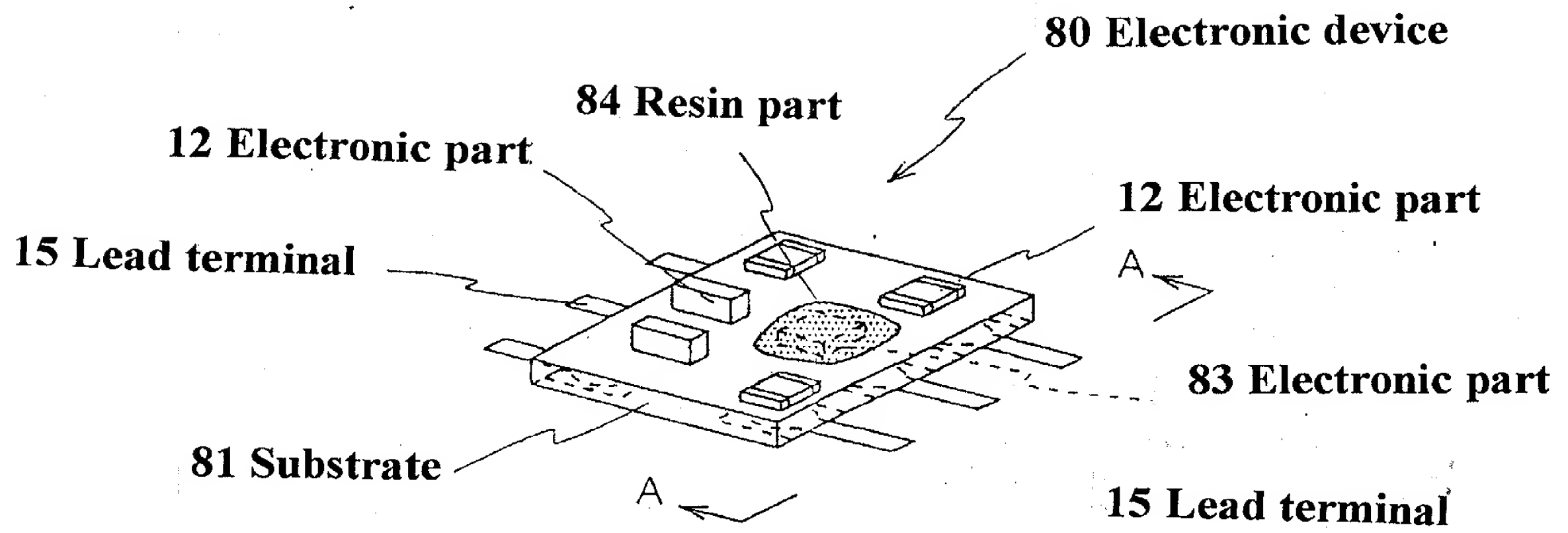


Figure 16

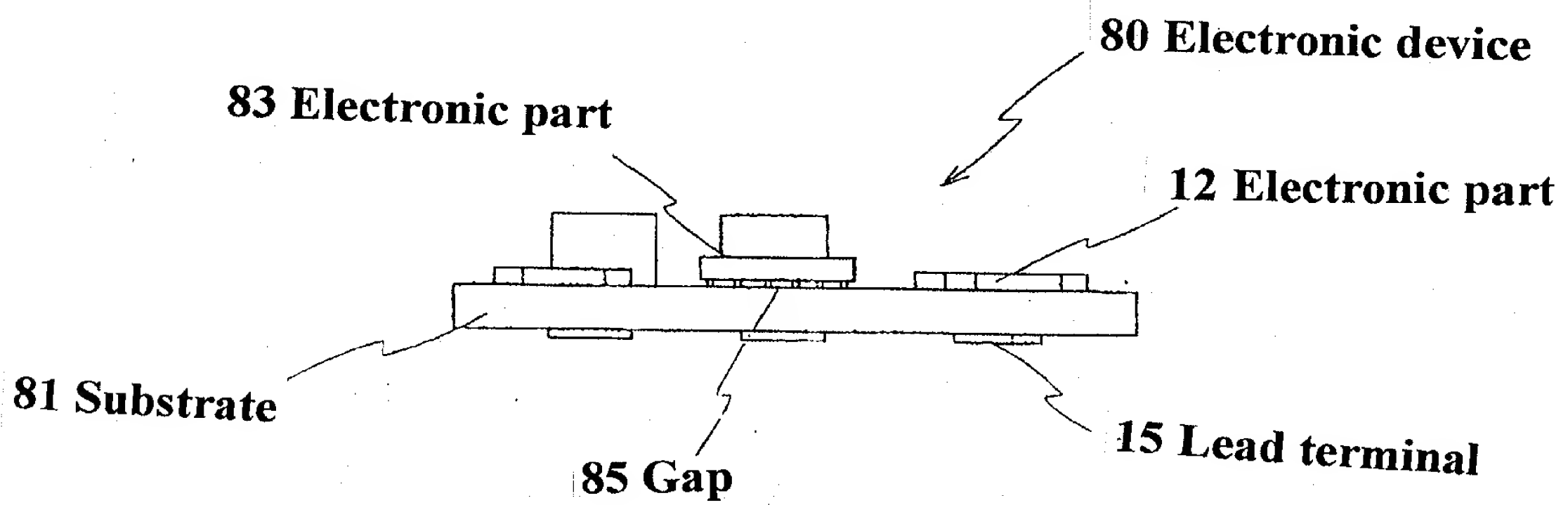


Figure 17

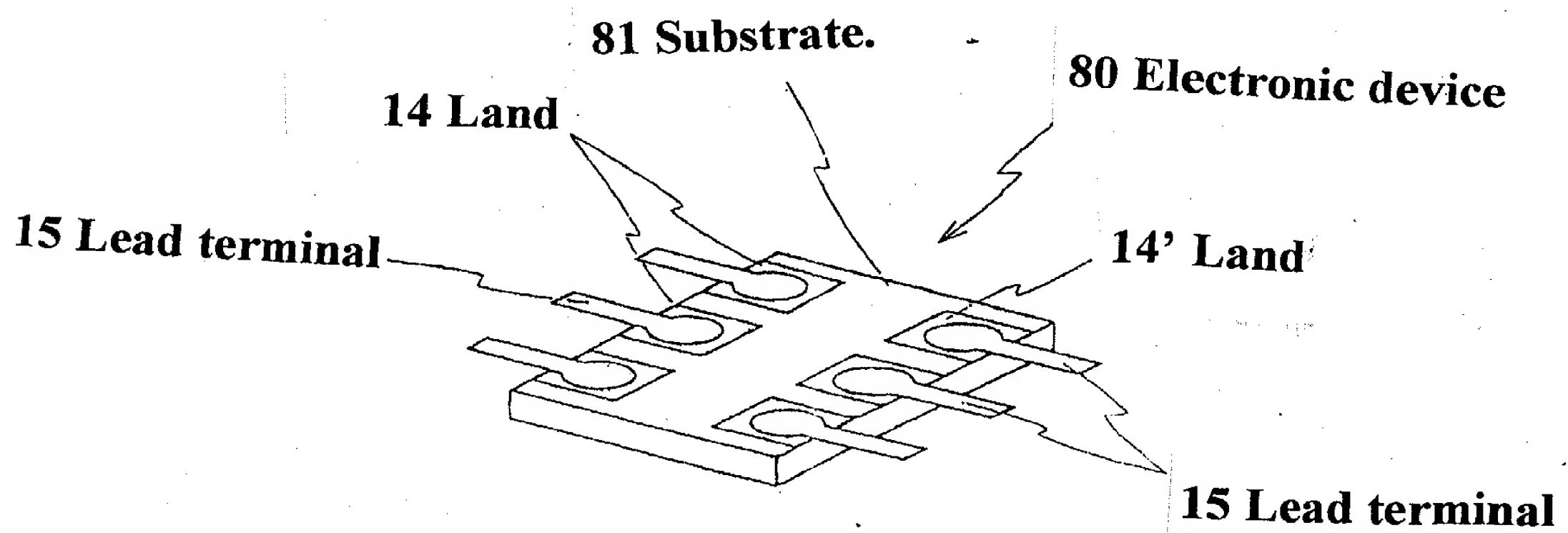


Figure 18

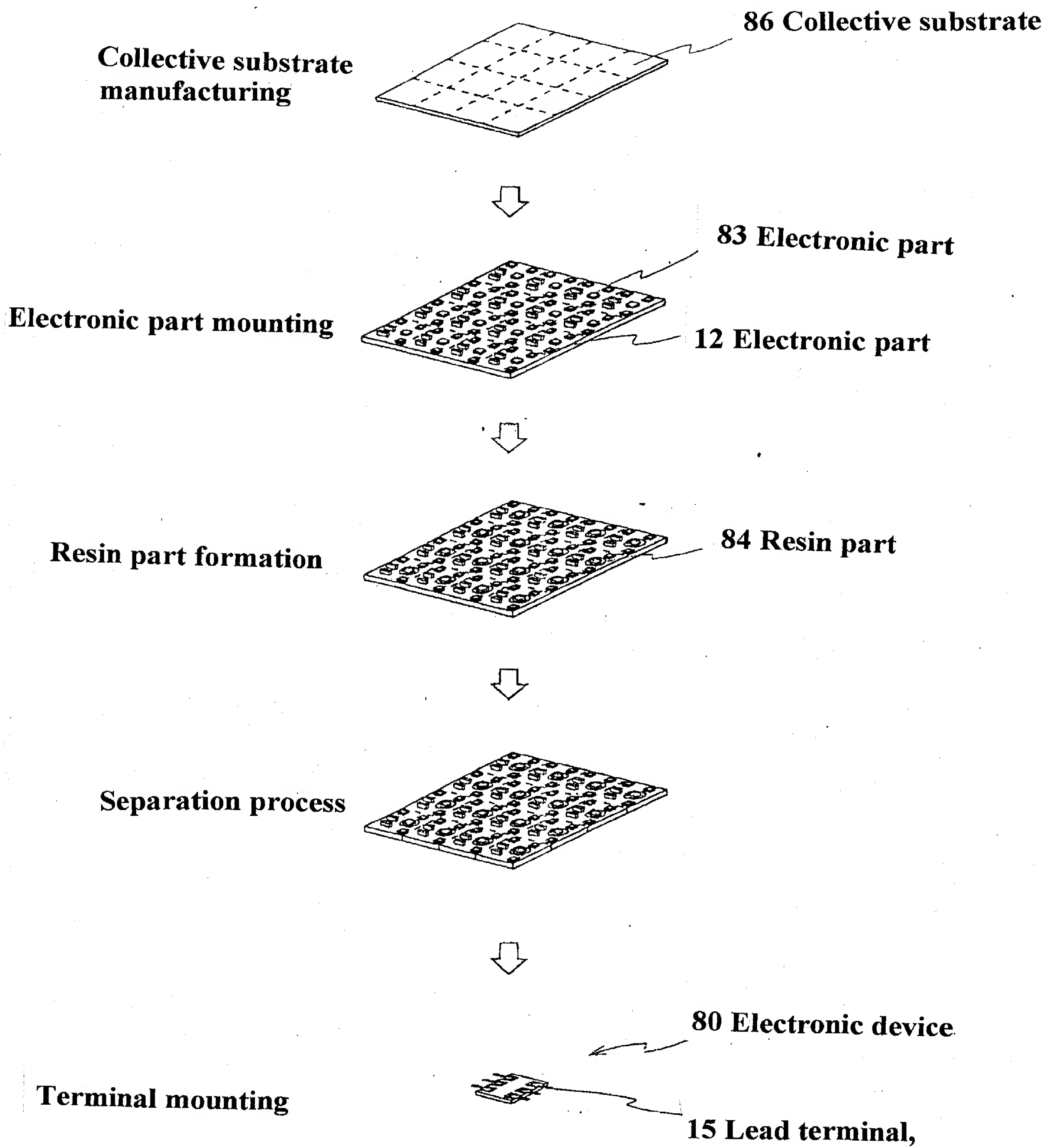


Figure 19

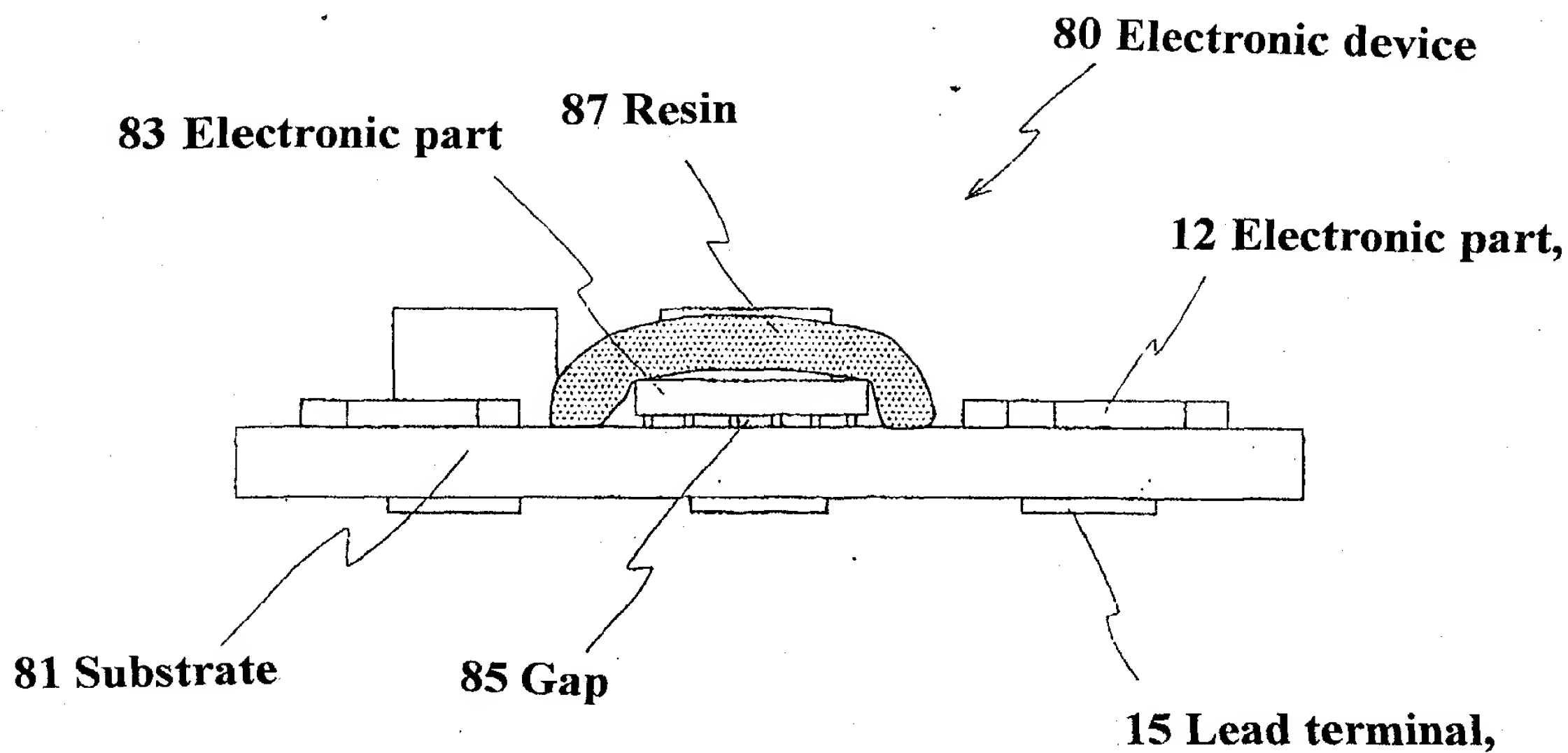


Figure 20

